

# EnLon PX7006

Amorphous Nylon



Product Description					
30% Glass Filled, Amorphous Nylon					
General Properties					
Appearance	Black				
Processing Methods	Injection Molding				
Applications	Suitable for use as Metal Replacement				
Mechanical Properties	Test Method	English Units		S.I. Units	
Tensile Strength @ Yield	ASTM D638	14,500	psi	100	MPa
Tensile Modulus	ASTM D638	700,000	psi	4828	MPa
Tensile Elongation at Break	ASTM D638	2.3	%	2.3	%
Flexural Modulus	ASTM D790	650,000	psi	4,483	MPa
Flexural Strength	ASTM D790	24,000	psi	166	MPa
Notched Izod Impact (73°F)	ASTM D256	0.8	ft-lb/in	43	J/m
Physical Properties	Test Method	English Units		S.I. Units	
Specific Gravity	ASTM D792	1.22	sp gr	1.22	sp gr
Melt Flow 275°C/2.16 kg	ASTM D1238	40.0	g/10min	40.0	g/10min
Mold Shrink - Flow: 0.126 in (3.20 mm)	ASTM D955	0.0	in/in	0	%
Filler Content		30.0	%	30.0	%
Flame Rating 0.063	UL 94	HB		HB	
Water Absorption Water Immersion Equilibrium/20°C	ASTM D570	5.80	%	5.80	%
Water Absorption 65% RH Equilibrium	ASTM D570	3.10	%	3.10	%
Thermal Properties	Test Method	English Units		S.I. Units	
Heat Deflection Temperature @ 66 psi	ASTM D648	205	°F	96	°C
Injection Molding		Value			
Drying Temperature		175	°F		
Drying Time		2.0 - 12.0	hrs		
Suggested Maximum Moisture		0.02	%		
Suggested Shot Size		25 - 75	%		
Rear Barrel Temperatures		500 - 540	°F		
Middle Barrel Temperatures		510 - 550	°F		
Front Barrel Temperatures		520 - 560	°F		
Nozzle Temperature		520 - 560	°F		
Melt (processing) Temperatures		520 - 560	°F		
Mold Temperatures		250 - 285	°F		
Back Pressure		25 - 75	psi		
Screw speed		60 - 120	rpm		
Vent Depth		.001"	in		

These Data Sheet Values are Typical Values and are not intended for specification purposes. These values should only be used as a guide and no assurances by EnCom, Inc. can be granted that all molded articles will exhibit duplicate properties as those listed above. Each material user should perform their own testing for suitability.

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