

EnLon 615GFV

Polyamide 6



Product Description					
15% Glass Filled Nylon 6					
General Properties					
Appearance	Black				
Processing Methods	Injection Molding				
Applications	Automotive, Material Handling, Industrial				
Mechanical Properties	Test Method	English Units		S.I. Units	
Tensile Strength @ Yield	ASTM D638	13,500	psi	93	MPa
Tensile Elongation at Break	ASTM D638	5	%	5	%
Flexural Modulus	ASTM D790	520,000	psi	3,586	MPa
Notched Izod Impact (73°F)	ASTM D256	1.0	ft-lb/in	53	J/m
Physical Properties	Test Method	English Units		S.I. Units	
Specific Gravity	ASTM D792	1.23	sp gr	1.23	sp gr
Mold Shrink - Flow: 0.126 in (3.20 mm)	ASTM D955	.005 - .008	in/in	0.127 - 0.203	mm/mm
Filler Content		13	%	13	%
Flame Rating 0.062	UL 94	HB		HB	
Water Absorption	ASTM D570	0.01	%	0.01	%
Thermal Properties	Test Method	English Units		S.I. Units	
Heat Deflection Temperature @ 264 psi	ASTM D648	430	°F	221	°C
Injection Molding		Value			
Drying Temperature		165 - 200	°F		
Drying Time		2.0 - 4.0	hrs		
Maximum Drying Time		4.0	hrs		
Suggested Maximum Moisture		0.02	%		
Rear Barrel Temperatures		460 - 540	°F		
Middle Barrel Temperatures		460 - 540	°F		
Front Barrel Temperatures		470 - 565	°F		
Nozzle Temperature		470 - 565	°F		
Melt (processing) Temperatures		485 - 565	°F		
Mold Temperatures		160 - 220	°F		

These Data Sheet Values are Typical Values and are not intended for specification purposes. These values should only be used as a guide and no assurances by EnCom, Inc. can be granted that all molded articles will exhibit duplicate properties as those listed above. Each material user should perform their own testing for suitability.

EnCom Polymers, Inc.

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