

Chemblend FFD0071

White Color Master Batch



Product Description

PET based white color master batch

Special Characteristics

- Excellent Impact Strength
- Chemical Resistance
- Dimensional Stability
- Low Shrink Rates

General Properties

Appearance	White
Processing Methods	Injection Molding
Applications	Automotive, Electrical, Electronics, General Industries

Injection Molding

	Value	
Drying Temperature	280 - 300	°F
Drying Time	4.0 - 6.0	hrs
Maximum Drying Time	n/a	hrs
Suggested Maximum Moisture	0.25 max	%
Rear Barrel Temperatures	500 - 540	°F
Middle Barrel Temperatures	520 - 560	°F
Front Barrel Temperatures	540 - 580	°F
Nozzle Temperature	540 - 580	°F
Melt (processing) Temperatures	540 - 590	°F
Mold Temperatures	50 - 120	°F

These Data Sheet Values are Typical Values and are not intended for specification purposes. These values should only be used as a guide and no assurances by EnCom, Inc. can be granted that all molded articles will exhibit duplicate properties as those listed above. Each material user should perform their own testing for suitability.